



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

052018

646.9703

Job Sheet 176170



Part No: 646.9703

Job Qty: 4 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D2 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/8/18	0.00	0.00	Start Up Stores/Pkg-2		APR 20 2018
110	Packaging	4 pcs		5/8/18	0.00	0.00	Packaging1-1	58.8	APR 20 2018
120	Small Fab	4 pcs		5/9/18	0.00	1.33	Small Fab-1	9	
130	QC	4 pcs		5/9/18	0.00	0.00	QC5	9	
140	Packaging	4 pcs		5/9/18	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea		5/9/18	0.00	0.00	QC21		MAY 08 2018

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q)	24 pcs (6 ea)	90-Start up Operation	5044234
601.2764	Washer (NAS1149Fn832P)	48 Ea (12 ea)	90-Start up Operation	5020604
646.9711	Blade	8 Ea (2 ea)	90-Start up Operation	5047622x2
646.9713	Body	4 Ea (1 ea)	90-Start up Operation	5027543
MS27039-08-19	Screw	24 Ea (6 ea)	90-Start up Operation	5027543

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.1541 MS21042L08	24	0	0
	601.2764 NAS1149FN832P	48	0	0
	646.9711	8	118	0
	646.9713	4	4	0
	MS27039-08-19	24	1,919	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 10:42 AM Dart.Gagnon.Michelle



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Container No: S063327



Part: 646.9703

Job No: 176170

Serial No/Batch: S063327

Revision:

Inspector:

Date: 04/20/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002618	S047622	646.9711	Blade	S047621	CCK107	2
002618	S063324	646.9711	Blade	S050304	CCK107	6
002618	S029923	646.9713	Body	S029851	CCK013	4
002618	S062583	MS21042L08	Nut	S044234	ST303	24
002618	S062582	MS27039-08-19	Screw	S027543	ST277	24
002618	S062581	NAS1149FN832P	Washer	S020604	ST263	48

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/20/18 2:30 PM dart.quirion.sonia